LEO	CO CORPORATION	N PRODUCTION SPECIFICATION	No.	S-08-207*-5					
	* 2075、2	2076 Series Universal Serial Bus Conn	ecto	r *					
This product specification contains the test method, the general performance and requirements									
for Universal Serial Bus connector.									
1. Construction and dimensions shall be in accordance with the referenced drawings.									
	品结构和尺寸依据所提			-					
2. Ch	aracteristics 特性:								
Cu	rrent rating 额定电流:	1 A maximum per contact not to exceed 30 $^\circ\!\mathrm{C}$	T-Ri	se.					
Vo	Voltage rating 额定电压: 30 Vac (rms)								
Те	mperature rating 额定温	度: -40 ~ 60 $^{\circ}$ C storage; 0 $^{\circ}$ C to 40 $^{\circ}$ C operation	ng.						
3. Ele	ectrical performance 电 ²	气特性:							
Item	Description	Test Method & Condition		Requirement					
	内容	测试方法与条件		需 求					
3-1	Contact Resistance	EIA 364-23	30 n	nΩ maximum					
	接触阻抗	Subject mates contacts assembled in							
		housing to 20mV							
		Maximum open circuit at 100 mA							
3-2			1000	$0 \ M\Omega$ minimum					
	绝缘阻抗	Test between adjacent contacts of mated							
3-3			750	VAC at sea level					
	v	-							
3-4	•		2 pF	maximum					
	电容量	-							
			_						
4-1	e e		3.6	kgf maximum					
		,							
	抽入刀								
		· · · · · · · · · · · · · · · · · · ·							
4-2	Unmating	EIA 364-13	1.02	kgf minimum					
		-							
	茨出力								
4-3		Apply axialload of 2.55 kgf to the cable		le shall not dislodge					
		EIA 264 28 Condition V/ Toot latter A							
4-4		Subject mated connector to 5.35 G's rms.		discontinuities of 1 µs					
	抓列测试	Fitee minutes in each of three mutually	or Io	onger duration					
3-2 3-3 3-4 4. Me Item 4-1	Contact Resistance 接触阻抗 Insulation Resistance 绝缘阻抗 Dielectric Withstanding Voltage 耐电压 Capacitance 电容量 echanical Performance 包容量 Capacitance 电容量 Echanical Performance 面子	EIA 364-23 Subject mates contacts assembled in housing to 20mV Maximum open circuit at 100 mA maximum EIA 364-21 Test between adjacent contacts of mated and unmated connector assemblies EIA 364-20 Test between adjacent contacts of mated and unmated connector assemblies EIA 364-20 Test between adjacent contacts of mated and unmated connector assemblies EIA 364-30 Test between adjacent circuits of unmated connector at 1 kHz 机械特性 : Test Method & Condition (测试方法与条件) EIA 364-13 Measure force necessary to mated connector assemblies at maximum rate of 12.5mm per minute. EIA 364-13 Measure force necessary to unmated connector assemblies at maximum rate of 12.5mm per minute. Apply axialload of 2.55 kgf to the cable EIA 364-28 Condition V Test letter A. Subject mated connector to 5.35 G's rms.	1000 750 2 pF <u>Req</u> 3.6 l 1.02 Cab from No c	nΩ maximum D MΩ minimum VAC at sea level T maximum uirement (需 kgf maximum kgf maximum kgf minimum kgf minimum					

LEOCO CORPORATION		PRODUCTION SPECIFICATION	No.	S-08-207*-5
4-5	Physical Shock 冷热冲击	EIA 364-27 Condition H. Subject mated connectors to 30 G's half-sine shock pulses of 11 ms duration. Three shock in each direction applied along three mutually perpendicular planes, 18 total shocks.	No discontinuities of 1 µs or longer duration	
	Terminal insertion force 端子插入力	Insertion speed 25 \pm 3mm per minute into plug housing	Less than 800 gram	
	Contact retain force in insulator 保持力	Retention speed 25±3mm per minute from insulator	Plug:1.0Kgf min Receptacle:0.75Kgfmin.	
4-8	Durability 耐久性	EIA 364-09 Mate and unmate connector assemblies for 1500 cycles at maximum rate of 200 cycles per hour	No discontinuities of 1 µs or longer duration	
5. Er	vironmental Performan	ce环境特性:		
Item	Description 内容	Test Method & Condition 测试方法与条件	R	Requirement 需 求
5-1	Thermal Shock 冷热冲击测试	EIA 364-32 Test Condition I. Subject mated connectors to five cycles between -55°C and 85°C	Contact than twic Insulation to pass p Dielectric	ence of damage. resistance less ce of initial. n resistance: para. 3-2. c withstanding to pass para 3-3
5-2	Humidity 耐湿性	EIA 364-31 Method II Test Condition A. Subject mated connectors to 96 hours at 40°C with 90 to 95% RH.	No evide Contact than twic Insulation to pass p Dielectric	ence of damage.
5-3	Temperature Life 老化实验	EIA 364-17 Test Condition 3 Method A. Subject mated connectors to temperature life at 85°C for 250 hours.	No evidence of damage. Contact resistance less than twice of initial. Insulation resistance: to pass para. 3-2. Dielectric withstanding voltage: to pass para 3-3	

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5-4	Resistance to soldering Heat 耐焊接热	Soldering time:5±0.5 second Soldering pot:260+0/-5℃	No dam	nage
5-5	Solderability 着锡性	Soldering time:5±0.5 second Soldering pot:245±5℃	No damage Minimum:90% of immersed area	
5-6	Salt spray 盐雾测试	Temperature:35±3℃ Solution:5±1% Spray time:48±4 hours Measurement must be taken after water rinse	No damage Contact resistance: Less than twice of initial	
APPR BY:		CHKD BY:	SPEC BY:	